

Work Order ID 85257

Tuesday, June 05, 2012 9:16:08 AM

85257

Today

Page 1

Item ID: D135-692-041

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Wearplate

Stop *NS2*

Start Date: 6/5/2012 Start Qty: 3.00

3

Cust Item ID:

Required Date: 6/5/2012 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: *mf*

Date: 12-06-05

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

DSI9400

Rev A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D135-692-041 CHG001

Sizbels

MLC 12/06/05
(3)

110

0.00

110

Packaging

Packaging

Memo

0.00

Packaging

(32)

12-6-5

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

Sizbels

(FS)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 85257***85257***

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Tuesday, June 05, 2012 9:16:08 AM

Item ID: D135-692-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Wearplate

Start Date: 6/5/2012 Start Qty: 3.00 ***3***

Cust Item ID:

Required Date: 6/5/2012 Req'd Qty: 3.00 ***3***

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D135-692-041

CHG001 Location: _____ PPP Rev: _____

A

Varch

140

0.00

140

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

30 12/6/05

MLJ 12/06/05

MC
12-06-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, June 05, 2012 9:16:08 AM

Page 1

Work Order ID: 85257
Parent Item: D135-692-041
Parent Item Name: Wearplate

Start Date: 6/5/2012

Required Date: 6/5/2012

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A new issue ECN1089 08-02-04 DD verified by:EC
IPP Rev:B ECN 1132 08-02-20 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-15A Bolt		Purchased	No			120	Each	527.0000	8	24			
<u>Location</u>						<u>Loc Qty</u>	<u>Loc Code</u>						
358						100							
121652						100							
GA						100							
120449						100							
ST358						327							
118706						3							
120422						24							
121444						100							
121541						200							
AN960JD416 Washer	NAS1149D0463J	Purchased	No			120	Each	30.0000	8	24			
<u>Location</u>						<u>Loc Qty</u>	<u>Loc Code</u>						
ST351						30							
116289						10							
119097						20							
D3719-041 Wearplate		Manufactured	No			120	Each	0.0000	2	6			
MS2104214 Nut		Purchased	No			110	Each	3,820.0000	8	24			
<u>Location</u>						<u>Loc Qty</u>	<u>Loc Code</u>						
ST300						3820							
119075						116							
121011						527							
121444						2877							
121652						300							

11/2/255
8/3523
12-6-55

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D135-692 REV. A

REF. FAA STC: SR01042SE

The D135-692-041 Wearplate Kit can be installed on Dart D135-692-011 Bearpaw Installations. The D3719-041 Wearplates should be installed on the D3049-1 Bearpaws as shown in Figure 1 on sheet 2 of this service instruction. The bearpaw should otherwise be installed on the skidtube per installation instructions IIN-D135-692 Rev. A.

REFERENCE ONLY

WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D135-692-041	2.24 lb	0.0 in	0.0 in-lb	199.7 in	447 in-lb
Wearplate Kit	1.0 kg	0.0 m	0.0 m-kg	5.07 m	5.1 m-kg

PARTS LIST

QTY	Part Number	Description
X	D135-692-041	Wearplate Kit
2	D3719-041	Wearplate
8	AN4-15A	Bolt
8	AN960JD416	Washer
8	MS21042L4	Nut (or MS21042-4)

A	NEW ISSUE	CP	07.12.12
REV.	DESCRIPTION	BY	DATE
DESIGN	90	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	90		
CHECKED	140	DRAWING NO. REV. A	
MFG. APPR.	140	DSI 9400 SHEET 1 OF 2	
APPROVED	140	TITLE SCALE	
DE APPR.	140	WEARPLATE KIT NTS	
DATE	07.12.12	<small>COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	